

Work Order ID 109869

109869

Page 1

December-04-13 8:41:39 AM

Item ID: D205-563-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Dual Mirror Installation
 Start Date: 12/04/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/05/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2161 | B2 | | | | | | | | |
| IIN-D212-580-1 | A | | | | | | | | |

100 0.00
 100 DOCUMENT CONTROL
 DC Memo 0.00
 Document Control Photocopy bluefile & type labels per PPPD205-563-041 CHG004
 DAS 6 13/12/9
 2-89

110 0.00
 110 Pick Kit
 Packaging Memo 0.00
 Packaging
 2x 13-12-4
 DAS 31 9-89

Work Order ID 109869

December-04-13 8:41:39 AM

109869

Page 2

Item ID: D205-563-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual Mirror Installation

Start Date: 12/04/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 12/05/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | 2 | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPPD205-563-041 | | | | | | | | |
| | Location: 010 | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

DAS
6
9/19
13/12/9

2 13-12-09

13-12-11

13-12-11

Picklist Print

December-04-13 8:41:38 AM

Page 1

Work Order ID: 109869

Parent Item: D205-563-041

Parent Item Name: Dual Mirror Installation

Start Date: 12/04/13

Required Date: 12/05/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:I Removed Manufacturing 05-11-01 JLM
10-09-07 JLM VERIFIED BY:DD
rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM

IPP REV:J AS PER ECN 10-611
IPP

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|-------------------|
| D3439-101- 8" Mirror Assy | | Manufactured | No | | | 110 | Each | 5.0000 | 2 | 4 | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | FG | | 2 | | | | | | | |
| | | | | 103697 | | 2 | | | | | | | |
| | | | | ST231 | | 3 | | | | | | | |
| | | | | 103697 | | 3 | | | | | | | |
| D2161-205 Mirror Bracket, 205 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | | | | DAS 26 9-89 |
| MS27039-1-08 Screw | | Purchased | No | | | 110 | Each | 1,261.0000 | 4 | | | | DAS 26 9-89 |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | GA | | 1 | | | | | | | |
| | | | | 117423 | | 1 | | | | | | | |
| | | | | ST305 | | 3 | | | | | | | |
| | | | | 121243 | | 3 | | | | | | | |
| | | | | ST506 | | 36 | | | | | | | |
| | | | | 124326 | | 36 | | | | | | | |
| | | | | st507 | | 1217 | | | | | | | |
| | | | | m126319 | | 717 | | | | | | | |
| | | | | m127255 | | 500 | | | | | | | |
| | | | | ST509 | | 4 | | | | | | | |
| | | | | 125654 | | 4 | | | | | | | |

10962616

B10369734

2 B109623

8 MB6319

DAS
26
9-89

4.0 PARTS LIST

| Qty 562 -041 | Qty 563 -041 | Qty 580 -041 | Part Number | Description |
|--------------------|--------------------|--------------------|--------------|--------------------------|
| X | | | D204-562-041 | DUAL MIRROR INSTALLATION |
| | X | | D205-563-041 | DUAL MIRROR INSTALLATION |
| | | X | D212-580-041 | DUAL MIRROR INSTALLATION |
| 2 | 2 | 2 | D3439-101 | MIRROR (WAS D2011-103) |
| 1 | | | D2161-204 | MIRROR BRACKET |
| | | | D2161-205 | MIRROR BRACKET |
| | | 1 | D2161-212 | MIRROR BRACKET |
| *2 | *2 | *2 | D3015-3 | LOCKNUT |
| *2 | *2 | *2 | AN960JD516 | WASHER |
| | | 8 | MS20426AD3-4 | RIVET, COUNTERSUNK |
| | | 4 | D4164-041 | NUT PLATE ASSEMBLY |
| 4 | 4 | 4 | MS27039-1-08 | SCREW |

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

• COPYRIGHT © 2010 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 12.06.13

Work Order ID 109869

109869

Page 1

December-04-13 8:41:39 AM

Item ID: D205-563-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Dual Mirror Installation

Stop *NS2*

Start Date: 12/04/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/05/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

KSP

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-563-041 CHG004

MLJ 13-12-04



110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x 13-12-4